# **Temperature and pressure relief valve**

# **309 series**





#### **General information**

The temperature and pressure relief valves (TP) 309 series are made by Caleffi S.p.A in compliance with the essential safety requirements laid down by Directive 97/23/EC of the European Parliament and the Council of the European Union for harmonisation of Member States with regard to pressurised equipment.

cert. n° 0003

#### **Function**

The TP relief valve controls and limits the temperature and pressure of the hot water contained in a domestic storage heater and prevents it from being able to reach temperatures of over 100°C, with the formation of steam.

On reaching the settings, the valve discharges a sufficient amount of water into the atmosphere so that the temperature and pressure return within the system's operating limits.

This particular series of valves is certified as conforming to the performance requirements of the European standard EN 1490 (for settings of 4 - 7 - 10 bar).



#### **Product range**

309 series Temperature and pressure relief valve

\_Sizes 1/2" x Ø 15 mm, 3/4" x Ø 15 mm and 3/4" x Ø 22 mm

#### **Technical specifications**

Materials: - body	/: dezincif	zincification-resistant alloy <b>R</b> EN 12165 CW602N			
- stem: - obtur - sprin - contro	orass EN 12163 CW602N EPDM steel EN 10270-1 SH PA6GF				
Nominal pressur	e:	PN 10			
Discharge rating	: - 1/2" and 3/4" Ø 1 - 3/4" Ø 22;	15; 10 kW 25 kW			
Medium: PED category:		water IV			
Settings:	- temperature: - pressure:	90°C 3 - 4 - 6 - 7 - 10 bar			
	$2^{\circ}$ M x Ø 15 mm with compre $3^{\circ}$ M x Ø 15 mm with compre	<b>o</b> 11 11			

3/4" M x Ø 15 mm with compression fitting for copper pipe 3/4" M x Ø 22 mm with compression fitting for copper pipe

# Code completion (..)

#### Code **3094..**

<b>30 →</b> 3 bar	<b>40 →</b> 4 bar	<b>60 →</b> 6 bar	<b>70 →</b> 7 bar	<b>00 →</b> 10 bar						
Code <b>309542</b> Code <b>3095</b>										
<b>42 →</b> 4 bar	<b>30 →</b> 3 ba	r <b>60 →</b> 6 bar	<b>70 →</b> 7 bar	<b>00 →</b> 10 bar						

#### Dimensions



Code	Α	В	С	D	E	F	Weight (kg)
<b>309</b> 4	1/2″	Ø 15	40	102	88	39	0,253
<b>309</b> 542	3/4″	Ø 15	43	99	91	39	0,261
<b>309</b> 5	3/4″	Ø 22	43	99	91	39	0,310

### **Operating principle**

The valve opens the outlet on reaching the settings for:

- **temperature:** the thermostat compound inside the temperature sensor 1) submerged in the hot water storage heater, expands as the temperature increases. This expansion causes a thrust pin to move and act on the obturator 2) opening the valve. The valve is set to open at temperatures of over 90°C.
- pressure: the obturator, opposed by a set spring, raises on reaching the pressure setting and
  opens the outlet completely. The pressure setting is chosen according to the maximum
  permissible pressure in the system.

As the temperature and pressure decrease, the opposite action occurs with the valve subsequently reclosing within the set tolerances.

#### Certification

#### CE mark

309 series TP relief valves comply with the essential safety requirements of Directive 97/23/EC concerning pressure equipment (also called P.E.D.). They are therefore classified as category IV and are equipped with the CE mark.

# Product certification in accordance with European Standard EN 1490

European Standard EN 1490: 2000, entitled "Building valves - Combined temperature and pressure relief valves – Tests and requirements", describes the constructional and performance specifications that TP relief valves must have.

Caleffi 309 series TP relief valves are certified by Buildcert (UK) to comply with the requirements of the European Standard EN 1490 (for settings 4 - 7 - 10 bar).



**Correct installation** 

#### Installation

Before installing a TP relief valve it is necessary for the sizing to be performed correctly by specialized technical personnel in accordance with the current regulations for the specific applications. Any use other than the intended use is prohibited.

The TP relief valves must be installed by qualified technical personnel in accordance with current regulations.

The TP relief valve must be installed observing the direction of flow indicated by the arrow on the valve body.

#### Assembly

#### **Plumbing system**

TP relief valves must be installed on the top of the hot water storage heater, making sure that the temperature sensor is correctly submerged in the tank.

Make sure that there are no shut-off devices between the valve and the storage heater.

TP relief valves can be fitted vertically or horizontally, but not overturned. This prevents debris from impairing operation.



**Correct installations** 

# **SPECIFICATION SUMMARIES**

#### 309 series

Temperature and pressure relief valve. Equipped with the CE mark in accordance with directive 97/23/EC. Threaded 1/2" M connections on the inlet and Ø 15 mm (3/4"x Ø 15 mm and 3/4"x Ø 22 mm) with compression fitting for copper pipe on the outlet. Temperature setting 90°C. Pressure setting 3 bar (available settings: 3-4-6-7-10 bar for 1/2", 4 bar for 3/4" x Ø 15 mm, 3-6-7-10 bar for 3/4" x Ø 22 mm). Valves with 4-7-10 bar setting certified to EN 1490 standard. Discharge rating: 1/2" x Ø 15 mm: 10 kW, 3/4" x Ø 15 mm: 25 kW. Medium: water. Nominal pressure: PN 10. Dezincification-resistant alloy body. Brass stem. Obturator and diaphragm in EPDM. Steel spring. Control knob in glass-fiber re-inforced nylon.

We reserve the right to change our products and their relevant technical data, contained in this publication, at any time and without prior notice.

# **G** CALEFFI

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